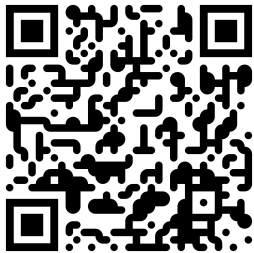


WRAPCURE CURE TIME GUIDE

Recommended WRAPCure cycle times for materials used on Stratasys Origin One systems. Always refer to the material manufacturer's processing guide for cure time recommendations using a 405nm UV LED light source. Contact Onulis customer support with any questions regarding recommended cure times.

Scan for the most recent list of material WRAPCure cycle time recommendations:



Material	Cure Time	Notes
BASF ST45	60 mins.	Rotary Table, *
LOCTITE 403	40 mins.	Rotary Table, *
LOCTITE 3843	40 mins.	Rotary Table, *
LOCTITE Dura56	40 mins.	Rotary Table, *
LOCTITE 3172	40 mins.	Rotary Table, *
LOCTITE IND402	60 mins.	Rotary Table, *
LOCTITE IND405	40 mins.	Rotary Table, *
LOCTITE MED412	40 mins.	Rotary Table, *
LOCTITE MED413	60 mins.	Rotary Table, *
P3 Stretch 475	60 mins.	Rotary Table, *
P3 Deflect 120	40 mins.	Rotary Table, *
Somos Quickgen 500	60 mins.	Rotary Table, *

* Double cycles and flip part when using Static Table.

