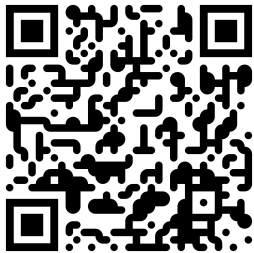


WRAPCURE CERTIFIED CURE TIME GUIDE

Recommended WRAPCure **Certified** cycle times for materials used on Stratasys Origin One systems. Always refer to the material manufacturer's processing guide for cure time recommendations using a 405nm UV LED light source. Contact Onulis customer support with any questions regarding recommended cure times.

Scan for the most recent list of material WRAPCure **Certified** cycle time recommendations:



Material	Cure Time	Notes
BASF ST45	30 mins.	Rotary Table, *
LOCTITE 403	20 mins.	Rotary Table, *
LOCTITE 3843	20 mins.	Rotary Table, *
LOCTITE Dura56	20 mins.	Rotary Table, *
LOCTITE 3172	20 mins.	Rotary Table, *
LOCTITE IND402	30 mins.	Rotary Table, *
LOCTITE IND405	20 mins.	Rotary Table, *
LOCTITE MED412	20 mins.	Rotary Table, *
LOCTITE MED413	30 mins.	Rotary Table, *
P3 Stretch 475	30 mins.	Rotary Table, *
P3 Deflect 120	20 mins.	Rotary Table, *
Somos Quickgen 500	30 mins.	Rotary Table, *

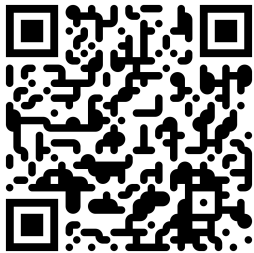
* Double cycles and flip part when using Static Table.



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Scan for the most recent list of material WRAPCure cycle time recommendations:



Material	Cure Time	Notes
BASF ST45	60 mins.	Rotary Table, *
LOCTITE 403	40 mins.	Rotary Table, *
LOCTITE 3843	40 mins.	Rotary Table, *
LOCTITE Dura56	40 mins.	Rotary Table, *
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